

Question: How to maximize performance?

Answer:

Maximizing Deburring Operation

- 1) Increase RPM to the maximum allowed.
- 2) Decrease feed rate in 10% increments.
- 3) Do not change original parameters but increase number of passes.
- 4) You can try a more rigid brush that will increase grinding power.

Maximizing Tool Life

- 1) Decrease RPM in 10% increments.
- 2) Increase feed rate in 10% increments.
- 3) You can try another brush color
A21 White, A11 Red, A31 Blue with the same parameters.

PARAMETER CHANGE SEQUENCE

